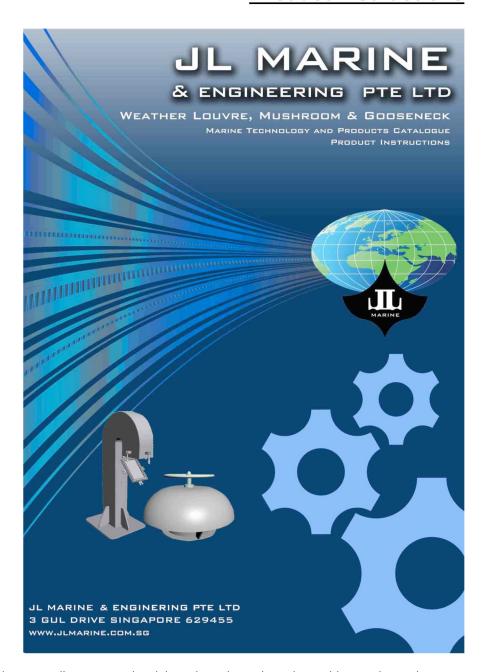




JL Marine & Engineering Pte Ltd

- Weather Louver, Mushroom & Gooseneck

Marine Technology and Products Catalogue
Product Instructions



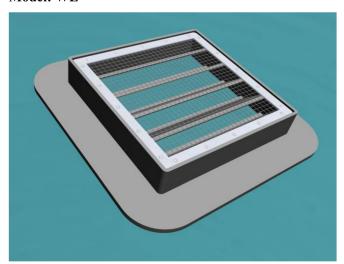
Owing to continued product development, JL reserves the right to introduce alterations without prior notice.

Document No: PI-02.20100503-1.SG



Weather Louver without Water Tight Cover

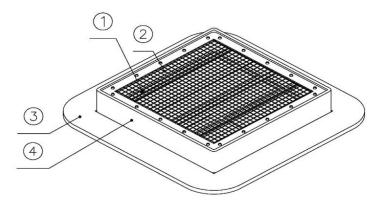
Model: WL



Features

- Heavy-duty weather louvers for marine applications.
- WL is specially designed for mechanical ventilation system, such as fresh air inlet or exhaust air outlet application.
- Outside mounting on Bulkhead.
- Lower Pressure drop.
- Available in different sizes.

The weather louver consists basically of



No	Name	Material	Qty	Remark
1	Lamella	SS41	1	T=3
2	Bird Screen	SUS304	1	12x12xga#16
3	Double Plate	Q235**	1 Set	T=10*
4	Body/Coaming	SS41**	1 Set	T=8*

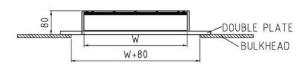
- * Other thicknesses are available on request.
- ** Other materials are available on request.

Type Key

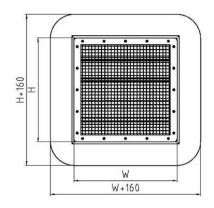
$\underline{WL} (\underline{W} \times \underline{H})$

- WL--Series.
- (W x H) -- Width x Height.

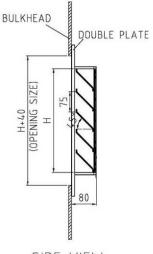
Drawing



TOP VIEW



FRONT VIEW

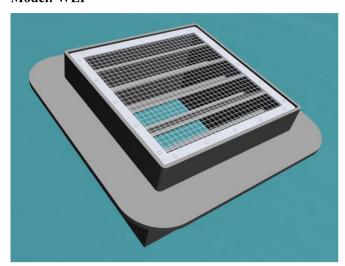


SIDE VIEW



Weather Louver without Water Tight Cover

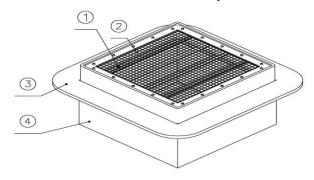
Model: WLP



Features

- Heavy-duty weather louvers for marine applications.
- WLP is specially designed for mechanical ventilation system, such as fresh air inlet or exhaust air outlet application.
- Outside mounting on Bulkhead.
- Lower Pressure drop.
- Available in different sizes.

The weather louver consists basically of



No	Name	Material	Qty	Remark
1	Lamella	SS41	1	T=3
2	Bird Screen	SUS304	1	12x12xga#16
3	Double Plate	Q235**	1 Set	T=10*
4	Body/Coaming	Q235**	1 Set	T=8*

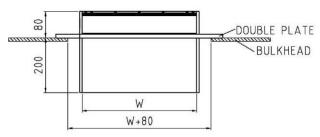
- * Other thicknesses are available on request.
- ** Other materials are available on request.

Type Key

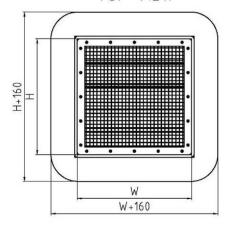
$\underline{WLP} (\underline{W \times H})$

- WLP--Series.
- (W x H) --Width x Height.

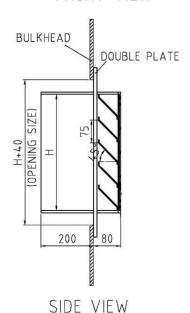
Drawing



TOP VIEW

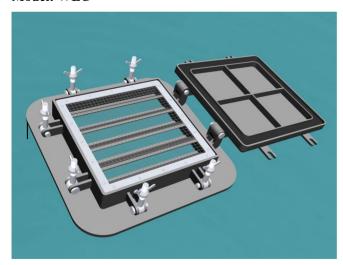


FRONT VIEW





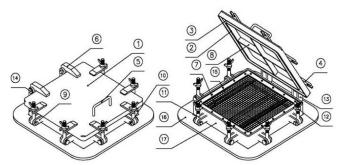
Weather Louver Completed with Water Tight Cover Model: WLC



Features

- Heavy-duty weather louvers for marine applications.
- WLC is specially designed for mechanical ventilation system, such as fresh air inlet or exhaust air outlet application.
- · Outside mounting on Bulkhead.
- The louver is equipped with a hinged hatch with neoprene gasket and lock bolts with eye nuts. Top-, bottom- or side hinged.
- Lower Pressure drop.
- Available in different sizes.

The weather louver consists basically of

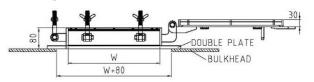


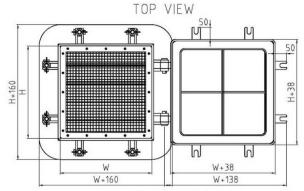
No	Name	Material	Qty	Remark
1	Water tight cover	SS41	1	T=6
2	Gasket retainer	SS41	1	T=4
3	Gasket	Neoprene	1 Set	32x15t
4	Tension Bracket	SS41	1 Set	T=10
5	Handle	SS41	1	RB12
6	Hinge Blade	SS41	1 Set	T=25
7	Lamella	SS41	1	T=3
8	Stiffener	SS41	1	F.B 30x6t
9	Ring Bolt Bracket	SS41	1 Set	T=8

10	Hinge Pin	SS41	1 Set	M16
11	Ring Bolt	Brass	1 Set	M16
12	Butterfly Nut	Brass	1 Set	M16
13	Hinge Support	SS41	1 Set	T=8
14	Hinge pin	SUS304	1 Set	Ф16
15	Bird Screen	SUS304	1	12x12xga#16
16	Double Plate	Q235**	1 Set	T=10*
17	Body/Coaming	SS41**	1 Set	T=8*

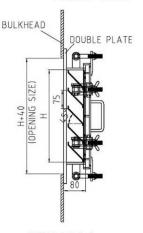
- * Other thicknesses are available on request.
- ** Other materials are available on request.

Drawing





FRONT VIEW



SIDE VIEW

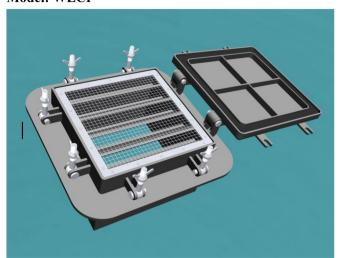
Type Key

$\underline{WLC} (\underline{W} \underline{x} \underline{H}) - \underline{T/B/R/L}$

- WLCP--Series.
- (W x H) --Width x Height.
- •T--Top open/ B--Bottom open/ R—Right open/ L—Left open.



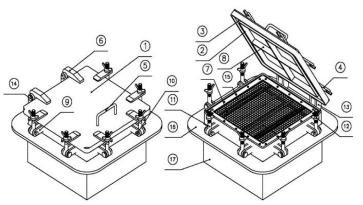
Weather Louver Completed With Water Tight Cover. Model: WLCP



Features

- Heavy-duty weather louvers for marine applications.
- WLCP is specially designed for mechanical ventilation system, such as fresh air inlet or exhaust air outlet application.
- · Outside mounting on Bulkhead.
- The louver is equipped with a hinged hatch with neoprene gasket and lock bolts with eye nuts. Top-, bottom- or side hinged.
- Lower Pressure drop.
- Available in different sizes.

The weather louver consists basically of

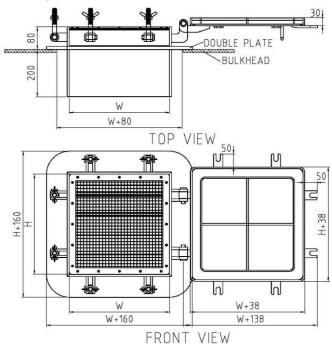


No	Name	Material	Qty	Remark
1	Water tight cover	SS41	1	T=6
2	Gasket retainer	SS41	1	T=4
3	Gasket	Neoprene	1 Set	32x15t
4	Tension Bracket	SS41	1 Set	T=10
5	Handle	SS41	1	RB12
6	Hinge Blade	SS41	1 Set	T=25
7	Lamella	SS41	1	T=3
8	Stiffener	SS41	1	F.B 30x6t
9	Ring Bolt Bracket	SS41	1 Set	T=8
10	Hinge Pin	SS41	1 Set	M16

11	Ring Bolt	Brass	1 Set	M16
12	Butterfly Nut	Brass	1 Set	M16
13	Hinge Support	SS41	1 Set	T=8
14	Hinge pin	SUS304	1 Set	Ф16
15	Bird Screen	SUS304	1	12x12xga#16
16	Double Plate	Q235**	1 Set	T=10*
17	Body/Coaming	SS41**	1 Set	T=8*

- * Other thicknesses are available on request.
- ** Other materials are available on request.

Drawing



BULKHEAD DOUBLE PLATE

Type Key

$\underline{\text{WLCP}}$ $\underline{\text{(W x H)}}$ $-\underline{\text{T/B/R/L}}$

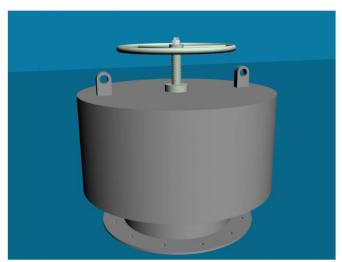
SIDE VIEW

- WLCP--Series.
- (W x H)--Width x Height.
- T--Top open/B--Bottom open/R—Right open/ L—Left open.



Mushroom Air Vent

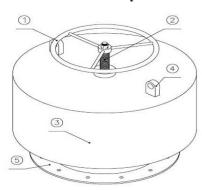
Model: MVR



Features

- Heavy-duty mushroom vent for marine applications.
- MVR is specially designed for mechanical ventilation system, such as fresh air inlet or exhaust air outlet application.
- Water-tight proof.
- Outside mounting on deck.
- Lower Pressure drop.
- Available in different sizes.

The mushroom consists basically of

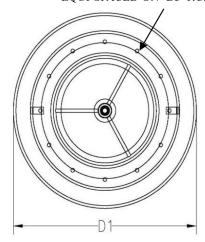


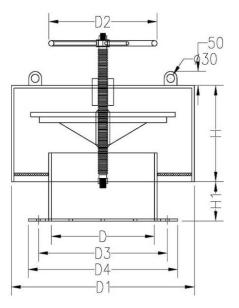
No	Name	Material	Qty	Remark
1	Cast handle	SS41	1	Ф20 Rod
2	Long screw	SQ	1	Ф 29
3	Mushroom	shroom SS41** 1		T=6*(D≤450)
3	cowling	3341	1	T=8*(D>450)
4	Hanging hole	Q235**	1 Set	T=10*
5	Flange	Q235**	1	T=8*(D≤450)
3				T=10*(D>450)

^{*} Other thicknesses are available on request.

Drawing

'E' NO OF ' Φ ' DIA HOLES EQUI-SPACED ON 'D3' P.C.D OFF CTRS





Model	D	D1	D2	Н	H1
MVR160	160	380	80	130	90
MVR200	200	400	80	130	90
MVR250	250	500	120	180	121
MVR315	315	600	120	180	121
MVR355	355	700	280	200	130
MVR400	400	780	280	233	130
MVR450	450	880	320	248	140
MVR500	500	980	320	277	170
MVR560	560	1040	320	300	170
MVR630	630	1100	320	300	180
MVR710	710	1220	320	360	180
MVR800	800	1410	320	400	200
MVR900	900	1580	360	400	200

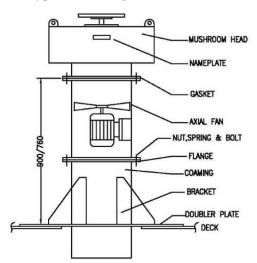
^{**} Other materials are available on request.

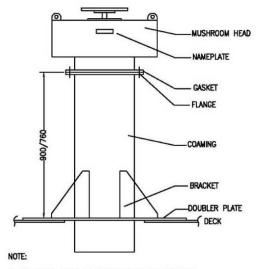


Installation Data Table

Model	D	D3	D4	Е	Ф	Weight(kg)
MVR160	160	200	240	4	10	
MVR200	200	240	280	8	10	
MVR250	250	290	330	8	10	
MVR315	315	355	400	8	12	
MVR355	355	400	435	8	12	
MVR400	400	450	490	8	12	
MVR450	450	500	540	8	12	
MVR500	500	560	608	12	12	
MVR560	560	620	670	12	12	
MVR630	630	690	740	12	12	
MVR710	710	770	814	16	12	
MVR800	800	860	910	16	12	
MVR900	900	970	1016	16	15	

Installation Typical Drawing



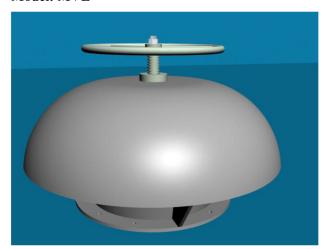


- ALL BOLTS, NUTS AND WASHERS TO BE GAVANIZED.
 ALL WELDING WIDTH TO BE MORE THAN \$\omega_5\$ UNLESS SPECIFIED.
 ALL FABRCATION PIECES TO BE SAND BLASTED AND PAINTED WITH ANTI-CORROSION PRIMER.



Mushroom Air Vent

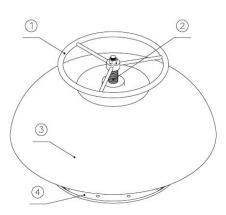
Model: MVL



Features

- Heavy-duty mushroom vent for marine applications.
- MVL is specially designed for mechanical ventilation system, such as fresh air inlet or exhaust air outlet application.
- Water-tight proof.
- Outside mounting on deck.
- Lower Pressure drop.
- · Available in different sizes.

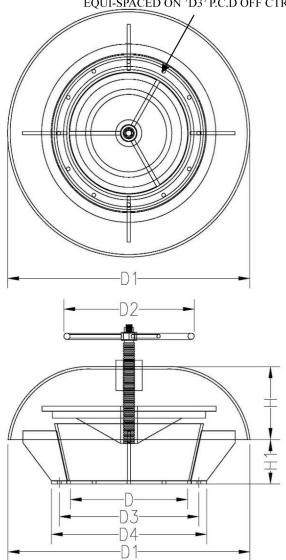
The mushroom consists basically of



No	Name	Material	Qty	Remark
1	Cast handle	SS41	1	Ф20 Rod
2	Long screw	SQ	1	Ф 29
3	Mushroom cowling	SS41**	1	$T=6*(D \le 450)$ T=8*(D>450)
4	Flange	Q235**	1	$T=8*(D \le 450)$ T=10*(D>450)

^{*} Other thicknesses are available on request.

Drawing 'E' NO OF 'Φ' DIA HOLES EQUI-SPACED ON 'D3' P.C.D OFF CTRS



2								
Model	D	D1	D2	Н	H1			
MVL160	160	300	80	225	120			
MVL200	200	400	80	250	150			
MVL250	250	500	120	275	200			
MVL315	315	600	120	300	200			
MVL355	355	700	280	325	200			
MVL400	400	780	280	350	250			
MVL450	450	900	320	375	250			
MVL500	550	980	320	405	250			
MVL560	560	1080	320	435	300			
MVL630	630	1160	320	470	300			
MVL710	710	1320	320	520	300			

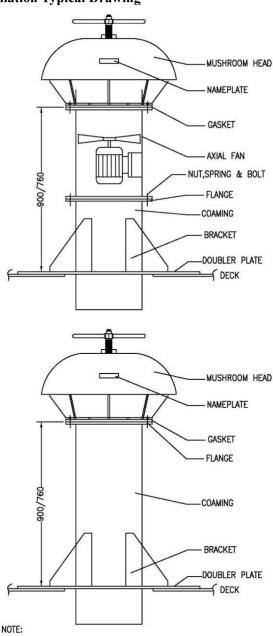
^{**} Other materials are available on request.



Installation Data Table

Model	D	D3	D4	Е	Φ	Weight(kg)
MVL160	160	200	240	4	10	
MVL200	200	240	280	8	10	
MVL250	250	290	330	8	10	
MVL315	315	355	400	8	12	
MVL355	355	400	435	8	12	
MVL400	400	450	490	8	12	
MVL450	450	500	540	8	12	
MVL500	500	560	608	12	12	
MVL560	560	620	670	12	12	
MVL630	630	690	740	12	12	
MVL710	710	770	814	16	12	

Installation Typical Drawing





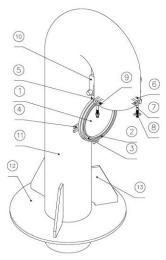
Gooseneck Air Vent Model: GNR



Features

- Heavy-duty gooseneck for marine applications.
- GNR is specially designed for mechanical ventilation system, such as fresh air inlet or exhaust air outlet application.
- Outside mounting on deck.
- The gooseneck is equipped with a hinged hatch with neoprene gasket and lock bolts with eye nuts.
- Lower Pressure drop.
- Available in different sizes.

The gooseneck consists basically of

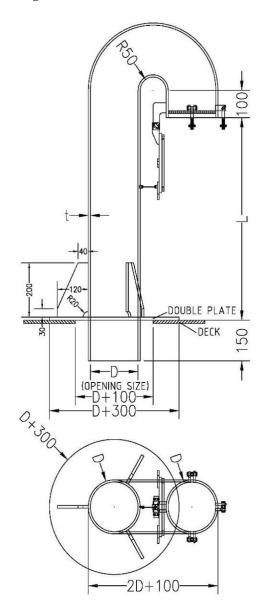


No	Name	Material	Qty	Remark
1	Water tight cover	SS41	1	T=6
2	Gasket retainer	SS41	1	T=4.5
3	Gasket	Neoprene	1 Set	32x15t
4	Tension Bracket	SS41	1 Set	T=8
5	Hinge Blade	SS41	1 Set	T=25
6	Ring Bolt Bracket	SS41	1 Set	T=8
7	Ring Bolt	Brass	1 Set	M16
8	Butterfly Nut	Brass	1 Set	M16
9	Hinge Pin	SS41	1 Set	M16

10	Hinge Support	SS41	1 Set	T=8
11	Coaming	SS41**	1	T>=7.5*
12	Double Plate	Q235**	1	T=12*
13	Bracket	Q235**	3	T=12*

- * Other thicknesses are available on request.
- ** Other materials are available on request.

Drawing

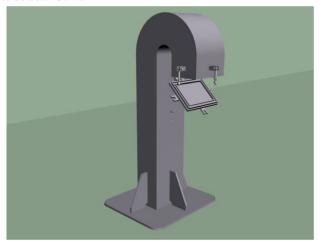


2						
Model	D	L	t	Weight		
GNR100	100	760/900	7.5			
GNR150	150	760/900	7.5			
GNR200	200	760/900	7.5			
GNR250	250	760/900	8			
GNR300	300	760/900	8.5			
GNR350	350	760/900	9			
GNR400	400	760/900	9.5			



Gooseneck Air Vent

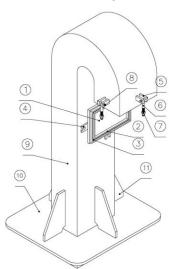
Model: GNA



Features

- Heavy-duty gooseneck for marine applications.
- GNA is specially designed for mechanical ventilation system, such as fresh air inlet or exhaust air outlet application.
- · Outside mounting on deck.
- The gooseneck is equipped with a hinged hatch with neoprene gasket and lock bolts with eye nuts.
- Lower Pressure drop.
- Available in different sizes.

The gooseneck consists basically of

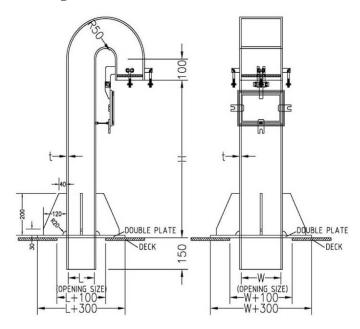


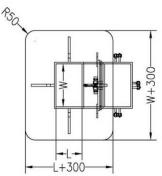
No	Name	Material	Qty	Remark
1	Water tight cover	SS41	1	T=6
2	Gasket retainer	SS41	1	T=4.5
3	Gasket	Neoprene	1 Set	32x15t
4	Tension Bracket	SS41	1 Set	T=8
5	Ring Bolt Bracket	SS41	1 Set	T=8
6	Ring Bolt	Brass	1 Set	M16
7	Butterfly Nut	Brass	1 Set	M16
8	Hinge Pin	SS41	1 Set	M16

9	Coaming	SS41**	1	T>=7.5*
10	Double Plate	Q235**	1	T=12*
11	Bracket	Q235**	3	T=12*

- * Other thicknesses are available on request.
- ** Other materials are available on request.

Drawing



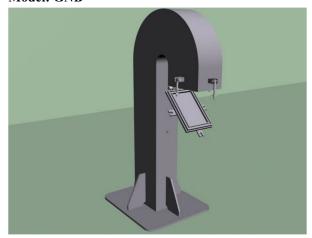


Model	DN	LXW	Н	t	Weight
GNA100	100	80X120	760/900	7.5	
GNR150	150	120X150	760/900	7.5	
GNR200	200	150X220	760/900	7.5	
GNR250	250	190X280	760/900	8	
GNR300	300	240X300	760/900	8.5	
GNR350	350	290X360	760/900	9	
GNR400	400	290X460	760/900	9.5	



Gooseneck Air Vent

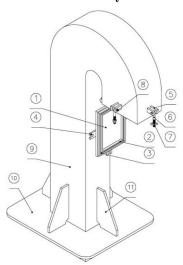
Model: GNB



Features

- Heavy-duty gooseneck for marine applications.
- GNB is specially designed for mechanical ventilation system, such as fresh air inlet or exhaust air outlet application.
- Outside mounting on deck.
- The gooseneck is equipped with a hinged hatch with neoprene gasket and lock bolts with eye nuts.
- Lower Pressure drop.
- Available in different sizes.

The gooseneck consists basically of

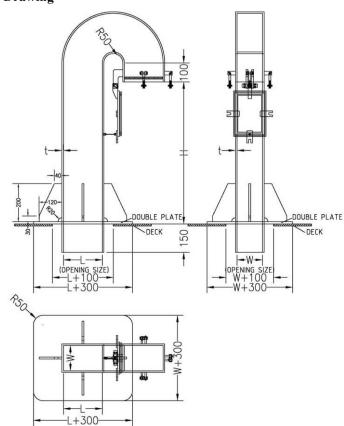


No	Name	Material	Qty	Remark
1	Water tight cover	SS41	1	T=6
2	Gasket retainer	SS41	1	T=4.5
3	Gasket	Neoprene	1 Set	32x15t
4	Tension Bracket	SS41	1 Set	T=8
5	Ring Bolt Bracket	SS41	1 Set	T=8
6	Ring Bolt	Brass	1 Set	M16
7	Butterfly Nut	Brass	1 Set	M16
8	Hinge Pin	SS41	1 Set	M16
9	Coaming	SS41**	1	T>=7.5*
10	Double Plate	Q235**	1	T=12*

11	Bracket	Q235**	3	T=12*

- * Other thicknesses are available on request.
- ** Other materials are available on request.

Drawing



Model	DN	LXW	Н	t	Weight
GNA100	100	120X80	760/900	7.5	
GNR150	150	150X120	760/900	7.5	
GNR200	200	220X150	760/900	7.5	
GNR250	250	280X190	760/900	8	
GNR300	300	300X240	760/900	8.5	
GNR350	350	360X290	760/900	9	
GNR400	400	460X290	760/900	9.5	