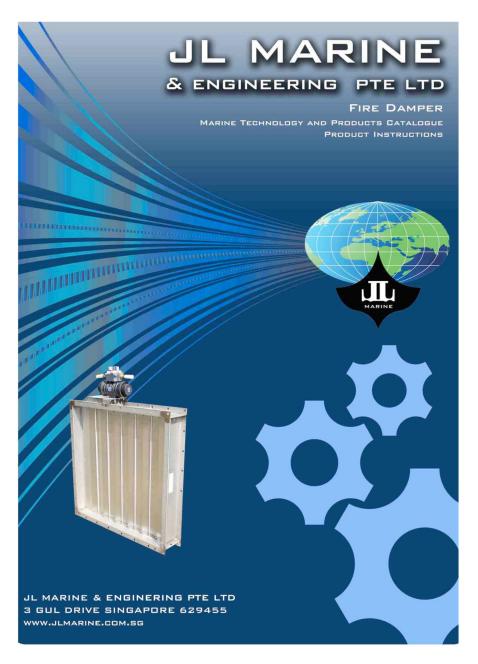




# JL Marine & Engineering Pte Ltd - Fire Damper

Marine Technology and Products Catalogue
Product Instructions



Owing to continued product development, JL reserves the right to introduce alterations without prior notice.

Document No: PI-03.20100503-1.SG



# **Function**

The fire dampers are of a type-approved class AO-A6O for use in marine and offshore ventilation systems. All fire dampers have a fusible link and they prevent the spread of fire within the ventilation ductwork.

When the blades are in an open position, the device does not cause significant pressure loss or flow disturbance. Fire dampers are set from outside and can be installed in any position. An open-closed label is visible on the outside of the damper. Fire dampers with non-standard dimensions can also be supplied on request.

**FDR** and **FDC** blades are made of steel. The nominal release temperatures of the fuses are  $50^{\circ}$ C,  $74^{\circ}$ C or  $100^{\circ}$ C.

### Material and Finishing

The fire dampers have a fixed frame and blades made of painted, hot-galvanised or stainless steel. The bearings and shafts are made of stainless steel and are maintenance-free.



# Fire Dampers



The FDR fire dampers are designed to prevent fires from spreading within both rectangular and circular ventilation ductworks. They are type-approved class AO(A6O) fire dampers for use in marine and offshore ventilation systems. In the open position, the fire dampers cause non-significant pressure losses, noise and flow disturbances.

In the event of fire, the dampers shut automatically, triggered by fusible links. This applies to all dampers. Dampers in the shut position have minimal leakage.

All fire dampers are set from the outside. An open-closed indicator shows the current setting. The fire dampers can be installed in any position, and can also be supplied on request with non-standard dimensions.

#### **Features**

Available materials for frame, blades, bearings and shafts shown below; shafts and bearings are maintenance-free

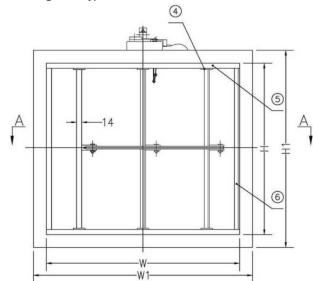
Part	Material	Finishing
Frame	Carbon steel	Painted or galvanised
Frame	Stainless steel	
Blades	Steel	Painted or galvanised
Blades	Stainless steel	
Bearings	Stainless steel or bronze	
Shafts	Stainless steel	

- Nominal release temperatures of fuses are 50 °C, 74 °C or 100 °C; other release temperatures also possible
- Low weight due to patented double skin blade structure
- Suitable for installation in any position
- Maximum duct pressure of 5000 Pa; maximum air velocity of 15 m/s

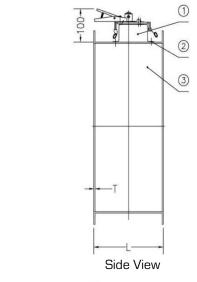
#### **Specifications**

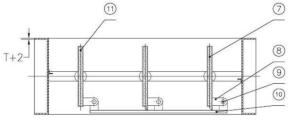
The standard frame material thickness is 3 mm. Frame thicknesses of 3-5 mm according to SOLAS can also be supplied.

#### **Rectangular Type: Dimensions**



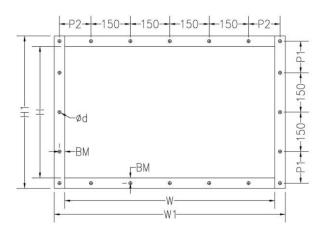
FDR General Dimensions





A-A View





Flange Details

Flanges are continuously welded on both sides:

- a. 5mm<P1 and P2<150mm
- b. BM is the distance from the inside to centreline hole

## **Dimensions**

Flange Size	W1	H1	d	BM
If W or H ≤ 350	W+60	H+60	10	15
If 350 < W or H ≤ 1000	W+80	H+80	12	20
If W or H > 1000	W+100	H+100	14	25

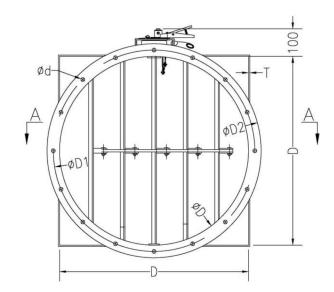
#### Frame Thickness List

Frame thickness according to SOLAS	Т	L
If 100 < W or H < 449	3	250
If 450 < W or H < 649	4	250
If W or H > 650	5	250

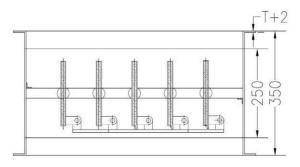
## Accessories List

Part	Specification	Qty	Remark
1	Auto controller	1	Assemble
2	Screw M5x8	4	Q235-A
3	Body	1	Assemble
4	Axle sleeve	2*n	
5	Shaft bed	2	Q235-A
6	Door sheet	2	Q235-A
7	Valve plate no.1	1	Assemble
8	Small lever arm	1Set	Q235-A
9	Pin bolt	1Set	Q235-A
10	Lever arm	1	Q235-A
11	Valve plate no.2	1	Assemble

# Circular Type: Dimensions



FDR General Dimensions



A-A View

Flange Size	D1	D2	d	n
If D ≤ 160	D+30	D+60	10	4
If 160 < D ≤ 355	D.00	D.00	10	8
If 355 < D ≤ 500				12
If 500 < D ≤ 710	D+40	D+80	12	16
If 710 < D ≤ 1000				24
If 1000 < D ≤ 1120	D+50	D+100	14	-4
If D > 1120	0.30	טייט	'4	32



# Fire Dampers



The FDC fire dampers are designed to prevent fires from spreading within circular ventilation ductwork. They are type-approved class AO(A6O) fire dampers for use in marine and offshore ventilation systems. In the open position, the fire dampers cause non-significant pressure losses, noise and flow disturbances.

In the event of fire, the dampers shut automatically, triggered by fusible links. This applies to all dampers. Dampers in the shut position have minimal leakage.

All fire dampers are set from the outside. An open-closed indicator shows the current setting. The fire dampers can be installed in any position, and can also be supplied on request with non-standard dimensions.

#### **Features**

Available materials for frame, blades, bearings and shafts shown below; shafts and bearings are maintenance-free

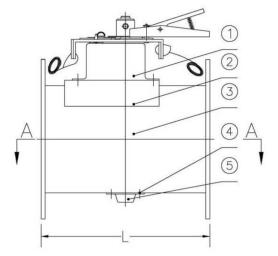
Part	Material	Finishing
Frame	Carbon steel	Painted or galvanised
Frame	Stainless steel	
Blades	Steel	Painted or galvanised
Blades	Stainless steel	
Bearings	Stainless steel or bronze	
Shafts	Stainless steel	

- Nominal release temperatures of fuses are 50 °C,
   74 °C or 100 °C; other release temperatures also possible
- Low weight due to patented double skin blade structure
- Suitable for installation in any position
- Maximum duct pressure of 5000 Pa; maximum air velocity of 15 m/s

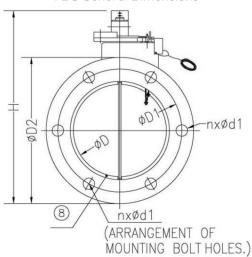
#### **Specifications**

The standard frame material thickness is 3 mm. Frame thicknesses of 3-5 mm according to SOLAS can

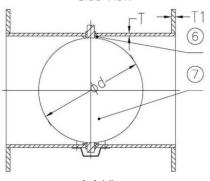
also be supplied.



**FDC General Dimensions** 



Side View



A-A View



#### **Dimensions**

Billichsions						
Model	d	D	D1	D2	Н	L
FDC100	95	100	136	155	250	250
FDC125	120	125	161	180	275	250
FDC150	145	150	186	205	300	250
FDC160	155	160	196	215	310	250
FDC175	170	175	211	230	325	350
FDC200	195	200	236	255	350	250
FDC250	245	250	286	305	400	300
FDC300	295	300	336	355	450	350
FDC315	310	315	351	370	465	350
FDC350	345	350	396	432	515	400
FDC400	395	400	446	482	565	450
FDC450	445	450	496	532	615	500
FDC500	495	500	556	592	670	550
FDC600	595	600	660	696	775	700
FDC700	695	700	760	796	875	800
FDC800	795	800	860	896	975	900
FDC900	895	900	970	1010	1085	100
						0
FDC100	995	1000	1070	1110	1185	110
0						0
FDC120	1195	1200	1280	1330	1395	130
0						0

Other sizes available on request

#### **Installation Dimensions**

Model	n x d1	Т Т	T1	Weight
FDC100				
FDC125	6x 9			
FDC150	0.5			
FDC160				
FDC200	8x 9	4*	6*	
FDC200	0,3			
FDC250	12x 9			
FDC300				
FDC315				
FDC350				
FDC400	12x 12	6*	8*	
FDC450				
FDC500	12x 15	1		
FDC600				
FDC700	16x 15	8*	10*	
FDC800	102 13			
FDC900	20x 19			
FDC1000	20,13	9*	12*	
FDC1200	20x 24	1		

\* Other thicknesses available on request

#### Accessories

Part	Specification	Qty	Remark
1	Auto controller	1	Assemble
2	Bed plate	1	Q235-A
3	Body	1	Assemble
4	Screw	8	Q235-A
5	Shaft support	1	Q235-A
6	Thrust plate	2	H62
7	Valve disc	1	Assemble
8	Door seal	2	Q235-A

#### **Function**

The fire dampers are of a type-approved class AO-A6O for use in marine and offshore ventilation systems. The FDB and FDL can be installed in rectangular or circular ducts, and the FDD in circular ducts. All fire dampers (except model MAN) have a fusible link, and they prevent the spread of fire and flue gases within the ventilation ductwork.

When the blades are in an open position, the device does not cause significant pressure loss or flow disturbance. Fire dampers are set from outside and can be installed in any position. An open-closed indicator is visible on the outside of the damper. Fire dampers with non-standard dimensions can also be supplied on request.

**FDB** blades have silicone seals (effective up to 300 ) and thermal expansion seals (effective from 150 $^{\circ}$ C). The nominal release temperatures of the fuses are 50 $^{\circ}$ C, 74 $^{\circ}$ C or 100 $^{\circ}$ C.

**FDD** blades have glass fibro seals (effective up to  $300^{\circ}\text{C}$ ) and thermal expansion seals (effective from  $150^{\circ}\text{C}$ ). The nominal release temperatures of the fuses are  $50^{\circ}\text{C}$ ,  $74^{\circ}\text{C}$  or  $100^{\circ}\text{C}$ .

**FDL** blades are made of steel. The nominal release temperatures of the fuses are  $50^{\circ}$ C,  $74^{\circ}$ C or  $100^{\circ}$ C.

#### Material and Finishing

The fire dampers have a fixed frame and blades made of painted, hot-galvanised or stainless steel. The bearings and shafts are made of stainless steel and are maintenance-free.

#### Description

**EL**: Electrical spring return motor; standard actuators are Belimo BF24, BF24-T (24 VAC $\pm$ 20 % 50...60Hz; 24VDC  $\pm$ 10 %) or Belimo BF230, BF230-T (220-240 VAC 50...60 Hz). The motor contains built-in open-closed limit switches. A separate junction box is included in the EL-model.

PNL: Pneumatic actuator, material AISI 316, 4-8 bar

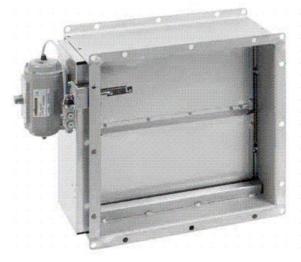
PNR: Pneumatic rotating actuator, 4-6 bar

**SP:** Manual spring-actuated damper with fusible link

**DOT:** Manual override function



## Fire Dampers FDB Model



The FDB fire dampers are designed to prevent fires and gases from spreading within both rectangular and circular ventilation ductworks. They are type-approved class AO(A6O) fire dampers for use in marine and offshore ventilation systems. In the open position, the fire dampers cause non-significant pressure losses, noise and flow disturbances.

In the event of fire, the dampers shut automatically, triggered by fusible links. This applies to all dampers, except the manually operated version. Dampers in the shut position have minimal leakage.

All fire dampers are set from the outside. An open-closed indicator shows the current setting. The fire dampers can be installed in any position, and can also be supplied on request with non-standard dimensions.

#### **Features**

- Both rectangular and circular versions made in 12 standard sizes; non-standard sizes can also be made while keeping within the set minimum and maximum dimensions
- Optional blades contain silicone seals (effective up to 300°C) for low leakage in normal conditions and thermal expansion graphite seals (effective from 150°C) to increase tightness up to 50% in case of fire (as required by NORSOK)
- Available materials for frame, blades, bearings and shafts shown below; shafts and bearings are maintenance-free

Part	Material	Finishing
Frame	Carbon steel	Painted or galvanised
Frame	Stainless steel	
Blades	Steel	Painted or galvanised
Blades	Stainless steel	
Bearings	Stainless steel or bronze	
Shafts	Stainless steel	

Nominal release temperatures of fuses are 50 °C,

- 74 °C or 100 °C; other release temperatures also possible
- Low weight due to patented double skin blade structure
- Suitable for installation in any position
- Automatic electrical, pneumatic, spring or manual operation systems available
- Maximum duct pressure of 5000 Pa and maximum air velocity of 15 m/s

#### **Operation Principles**

The operation of the different types of FDB fire dampers depends on the construction methods used. The available models and how they react when temperatures rise are described below.

- FDB-EL: A fusible link releases and cuts off the operating voltage to the spring return motor, which causes the spring to close the damper blades. The fire damper opens automatically when the fuse is replaced and the operating voltage to the motor is re-established.
- FDB-PNR and FDB-PNL: A fusible link releases and cuts off operating pressure to the spring return actuator, which causes the springs to close the damper blades. The fire damper opens automatically when the fuse is replaced and the pneumatic air supply is re-established.
- FDB-SP: A fusible link is released, which allows the spring to close the damper blades. When the fuse is replaced, the fire damper must be reset into the open position manually.

#### **Available Actuators**

- FDB-EL: Electrical spring return motor with built-in open-closed limit switches; standard actuators are BLF24, BF24 (24 VAC 50/60 Hz 24 VDC) or BLF230, BF230 (230 VAC 50/60 Hz) or BF120 (120 VAC 50/60 Hz); separate junction box
- FDB-PNL: Pneumatic linear actuator; material AISI 316
- FDB-PNR: Pneumatic rotating actuator; 4-6 bar; optional junction box
- FDB-SP: Manual spring-actuated damper with fusible link
- FDB-MAN: Manual operation without actuator or fusible link
- DOT: Manual override function for EL and PNL models
- Other actuators available on request



#### Accessories

The following accessories are available for the FDB fire dampers:

Components	Options
Actuators	Stainless steel
	• EEX-approved
Piping and fittings	Stainless steel
Controls	Solenoid valve (stainless steel, brass,
	EEX)
	Electric valve
	Manual valve
	Pneumatic valve (manual, linear, rotating)
	Quick exhaust valve
	• Limit switches, also as EEX
	FD-CON-2 open-closed control box for
	EL-type dampers
	Spring release
	Pressure regulator
Junction box	Stainless steel
	Plastic
	• EEX-approved
Construction	• Frame (stainless steel, carbon steel -
	painted or galvanised)
	Special low-leakage model
	Bearings (stainless steel, brass, bronze)
	Counter flanges

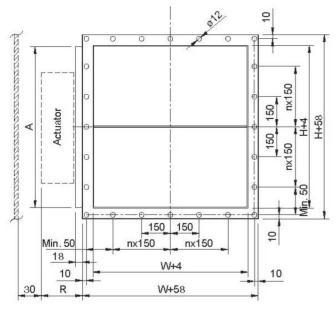


FD-Con-2 Switch Box

#### **Specifications**

The FDB fire dampers meet international standards for both rectangular (width B 100-1200 mm and height H 100-1600 mm, 50 mm division) and circular [Ø100-1250 mm] ducts. Non-standard dimensions and flange drilling are available on request. Modular construction sizes up to 2400x3200 mm are also available.

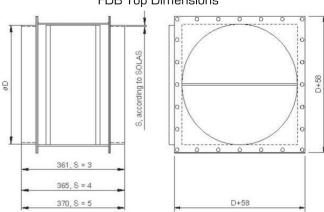
The standard frame material thickness is 3 mm. Frame thicknesses of 3-5 mm according to SOLAS can also be supplied.



FDB General Dimensions



**FDB Top Dimensions** 



FDB Circular Connections Dimensions

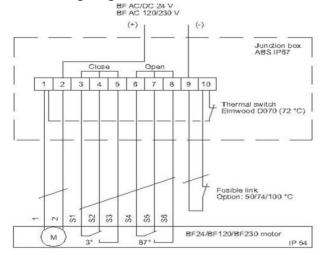
Frame thickness according to SOLAS	S	L
If 100 < W or H < 449	3	210
If 450 < W or H < 649	4	212
If W or H > 650	5	215



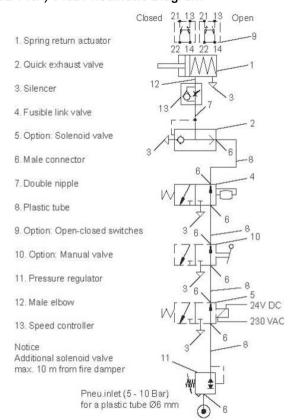
The effects of the actuators on the dimensions are shown below:

Act	uator Type	Dimensions					
1	dator Type	R	Α				
FDB-EL	24 V, 120 V, 230 V	90	Н				
FDB-PNL	Linear actuator 245/300 N	110	H≤500 = 500 H>500 = H				
FDB-PNR	Pneumatic rotating actuator	170	Н				
FDB-SP	Spring	140	Н				

**FDB-EL Wiring Diagram** 



#### FDB-PNR/PNL Pneumatic Diagram



#### Weights

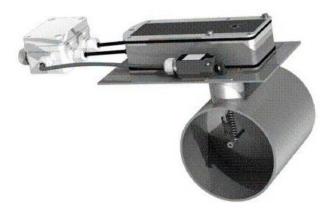
The weights are for the FDB2-EL with frame thicknesses of 3 mm and 3-5 mm according to SOLAS, e.g., 30 (39) means 30 kg for 3 mm frames and 39 kg for 3-5 mm frames. Values for non-standard sizes can be extrapolated.

Height, H	Width, B [mm]								D2ØD	Weight				
[mm]	100	200	300	400	500	600	700	800	900	1000	1100	1200	[mm]	[kg]
100	10 (10)	12 (12)	13 (13)	15 (15)	17 (19)	18 (22)	20 (26)	22 (28)	23 (30)	25 (33)	27 (36)	29 (39)	100	12 (12)
200	12 (12)	14 (14)	15 (15)	17 (17)	19 (22)	21 (24)	23 (29)	25 (32)	27 (35)	28 (37)	30 (40)	32 (43)	125	13 (13)
300	12 (12)	16 (16)	18 (18)	20 (20)	22 (25)	24 (28)	27 (34)	29 (37)	31 (40)	33 (43)	35 (45)	37 (48)	160	14 (14)
400	16 (16)	18 (18)	20 (20)	23 (23)	25 (28)	27 (31)	29 (37)	32 (40)	34 (44)	36 (47)	38 (50)	40 (53)	200	16 (16)
500	18 (19)	21 (22)	23 (25)	26 (28)	28 (32)	31 (35)	33 (42)	36 (45)	38 (48)	40 (52)	43 (55)	45 (58)	250	20 (20)
600	20 (22)	23 (24)	25 (28)	28 (31)	31 (35)	33 (38)	36 (46)	38 (50)	41 (52)	44 (56)	46 (59)	49 (63)	315	24 (24)
700	22 (28)	25 (32)	28 (35)	31 (39)	34 (43)	37 (46)	39 (50)	42 (54)	45 (57)	48 (61)	51 (65)	54 (68)	400	31 (31)
800	24 (31)	27 (34)	30 (38)	33 (42)	36 (46)	39 (50)	42 (54)	45 (57)	48 (61)	51 (65)	54 (69)	57 (73)	500	37 (44)
900	26 (34)	29 (38)	33 (42)	36 (46)	39 (50)	42 (54)	45 (58)	49 (62)	52 (66)	55 (70)	58 (74)	62 (78)	630	46 (57)
1000	28 (36)	31 (40)	35 (44)	38 (49)	41 (53)	45 (57)	48 (62)	52 (65)	55 (70)	58 (74)	62 (78)	65 (82)	800	61 (83)
1100	30 (39)	34 (44)	37 (48)	41 (53)	45 (57)	48 (61)	52 (66)	55 (70)	59 (75)	63 (79)	66 (83)	70 (88)	1000	81 (110)
1200	32 (42)	36 (46)	40 (51)	43 (55)	47 (60)	51 (65)	55 (70)	58 (74)	62 (79)	66 (83)	70 (88)	73 (92)	1250	109 (146)
1300	34 (45)	39 (50)	42 (54)	46 (58)	50 (63)	54 (69)	58 (74)	61 (78)	66 (84)	70 (87)	74 (92)	78 (97)		
1400	36 (48)	41 (54)	44 (57)	48 (61)	53 (66)	57 (73)	62 (78)	65 (83)	70 (88)	74 (92)	78 (97)	82 (102)		
1500	38 (51)	43 (58)	47 (61)	51 (64)	56 (70)	60 (76)	65 (82)	68 (87)	74 (92)	79 (97)	82 (102)	87 (107)		
1600	40 (53)	45 (63)	49 (64)	54 (67)	59 (73)	63 (80)	68 (86)	71 (91)	77 (97)	83 (101)	87 (107)	92 (113)		

Weights include the actuators BF24 or BF230. The weights of other models are found by adding or subtracting the following values to the weights of the FDB2-EL: FDB2-PNL = +1 kg, FDB2-PNR = +1 kg, FDB2-SP = -2 kg, FDB2-MAN = -3 kg.



# Fire Damper FDD Model



The FDD fire dampers are designed to prevent fires and gases from spreading within circular ventilation ductwork. They are type-approved class AO(A6O) fire dampers for use in marine and offshore ventilation systems. In the open position, the fire dampers cause non-significant pressure losses, noises and flow disturbances.

In the event of fire, the dampers shut automatically, triggered by fusible links. This applies to all dampers, except the manually operated version. The leakage is minimal when the dampers are shut.

All fire dampers are set from the outside. An open-closed indicator shows the current setting. The fire dampers can be installed in any position.

#### **Features**

- 6 standard sizes; non-standard sizes can also be made while keeping within the set minimum and maximum dimensions
  - Flanges optional
- $\bullet$  Blades contain glass fibro seals (effective up to 300°C) and thermal expansion graphite seals (effective from 150°C)
- Available materials for frame, blades, bearings and shafts shown below; shafts and bearings are maintenance free

Part	Material	Finishing
Frame	Carbon steel	Painted or galvanised
Frame	Stainless steel	
Blades	Steel	Painted or galvanised
Blades	Stainless steel	
Bearings	Stainless steel or bronze	
Shafts	Stainless steel	

- Nominal release temperatures of fuses are 50 °C, 74 °C or 100 °C; other temperatures also possible
  - Very low leakage
- Automatic electrical, pneumatic, spring or manual operation system available

- $\bullet$  Maximum duct pressure of 5000 Pa and maximum air velocity of 15 m/s
  - Suitable for installation in any position

#### **Operation Principles**

The operation of the different types of FDD fire dampers depends on the construction methods used. The available models and how they react when temperatures rise are described below.

- FDD-EL: A fusible link is released and cuts off operating voltage to the spring return motor, which causes the spring to close the damper blades. The fire damper opens automatically when the fuse is replaced and the operating voltage to the motor is re-established.
- FDD-PNL: A fusible link is released and cuts off operating pressure to the spring return actuator, which causes the springs to close the damper blades. The fire damper opens automatically when the fuse is replaced and the pneumatic air supply is re-established.
- FDD-SP: A fusible link is released, which allows the spring to close the damper blades. When the fuse is replaced, the fire damper must be reset to the open position manually.

#### **Available Actuators**

- FDD-EL: Electrical spring return motor; standard actuators are BF24, BF24-T [24 VAC 50/60 Hz; 24 VDC] or BF230, BF230-T [230-240 VAC 50/60 Hz]; motor with built-in open-closed limit switches; separate junction box
- FDD-PNL: Pneumatic actuator; material AISI 316; 4-10 bar; optional junction box
- FDD-SP: Manual spring-actuated damper with fusible link
- DOT: Manual override function for EL and PNL models
  - Other actuators available on request



#### **Accessories**

The following accessories are available for the FDD fire dampers:

Components	Options									
Actuators	Stainless steel									
	• EEX-approved									
Piping and fittings	Stainless steel									
Controls	Solenoid valve (stainless steel, brass,									
	EEX)									
	Electric valve									
	Manual valve									
	Pneumatic valve (manual, linear, rotating)									
	Quick exhaust valve									
	• Limit switches, also as EEX									
	FD-CON-2 open-closed control box for									
	EL-type dampers									
	Spring release									
	Pressure regulator									
Junction box	Stainless steel									
	Plastic									
	• EEX-approved									
Construction	• Frame (stainless steel, carbon steel -									
	painted or galvanized)									
	Special low leakage model									
	Bearings (stainless steel, brass, bronze)									
	Counter flanges									

#### Remote Controller



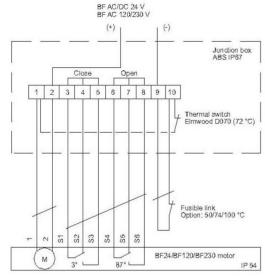
FD-Con-2 Switch Box

# **Specifications**

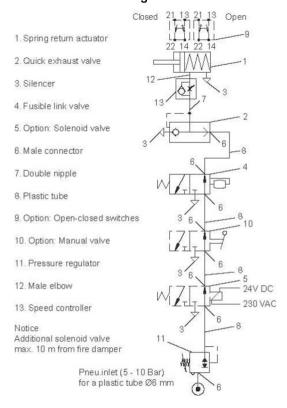
The FDD fire dampers meet international standards ( $\emptyset$ 100-315 mm). Sizes  $\emptyset$ 100 and  $\emptyset$ 125 are not made in stainless steel.

Special flange drillings are optional. The thickness of the frame material is 3 mm, at a minimum.

## FDD-EL Wiring Diagram

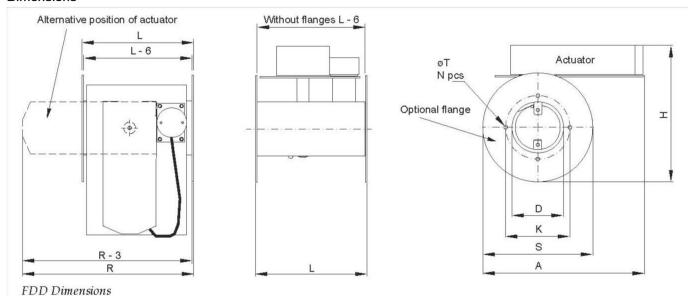


# FDD-PNL Pneumatic Diagram





#### **Dimensions**



FDD-EL FDD-PNL FDD-SP + FDD-MAN S T L D N H A R H A R H A R 

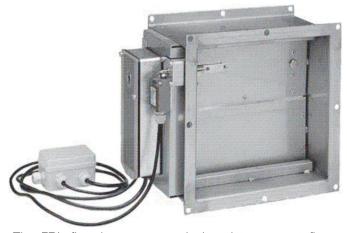
## Weights

The weights of the different models of FDD fire dampers without flanges are shown below. The weight of the FDD-EL includes the actuator weight (BF24 or BF230). Values for non-standard sizes can be extrapolated.

Size ØD	FDD-EL	FDD-PNL	FDD-SP		
[mm]	[kg]	[kg]	[kg]		
100	9	10	6		
125	10	11	7		
160	12	13	9		
200	17	18	14		
250	250 24		21		
315	315 28		25		



# Fire Damper



The FDL fire dampers are designed to prevent fires and gases from spreading within both rectangular and circular ventilation ductworks. They are type-approved class AO(A6O) fire dampers for use in marine and offshore ventilation systems. With the blades in an open position, the FDL dampers cause non-significant pressure losses, noise or flow disturbances.

In the event of fire, the dampers shut automatically, triggered by fusible links. This applies to all dampers, except the manually operated version. Dampers in the shut position have minimal leakage.

All fire dampers are set from the outside. An open-closed indicator shows the current setting. The fire dampers can be installed in any position. Dampers with non-standard dimensions are available on request.

#### **Features**

- Both rectangular and circular versions made in 12 standard sizes; non-standard sizes can also be made while keeping within the set minimum and maximum dimensions
  - Blades without sealing
- Nominal release temperatures of fuses are  $50^{\circ}$ C,  $74^{\circ}$ C or  $100^{\circ}$ C; other release temperatures are also possible
  - Suitable for installation in any position
- Automatic electrical, pneumatic, spring or manual operation systems
- Available materials for frame, blades, bearings and shafts shown below; shafts and bearings are maintenance-free

Part	Material	Finishing
Frame	Carbon steel	Painted or galvanised
Frame	Stainless steel	galvariioca
Blades	Steel	Painted or galvanised
Blades	Stainless steel	
Bearings	Stainless steel or bronze	
Shafts	Stainless steel	

• Maximum duct pressure of 5000 Pa and maximum air velocity of 15 m/s

#### **Operation Principles**

The operation of the different types of FDL fire dampers depends on the construction methods used. The available models and how they react when temperatures rise are described below.

- FDL-EL: A fusible link releases and cuts off the operating voltage to the spring return motor, which causes the spring to close the damper blades. The fire damper opens automatically when the fuse is replaced and the operating voltage to the motor is re-established.
- FDL-PNR and FDL-PNL: A fusible link releases and cuts off operating pressure to the spring return actuator, which causes the springs to close the damper blades. The fire damper opens automatically when the fuse is replaced and the pneumatic air supply is re-established.
- FDL-SP: A fusible link is released, which allows the spring to close the damper blades. When the fuse is replaced, the fire damper must be reset into the open position manually.

#### **Available Actuators**

- FDL-EL: Electrical spring return motor with built-in open-closed limit switches; standard actuators are BF24, BF24-T (24 VAC 50/60 Hz 24 VDC), BF230, BF230-T (230 VAC 50/60 Hz) or BF120 (120 VAC 50/60 Hz); separate junction box
- FDL-PNL: Pneumatic linear actuator; material AISI 316
- FDL-PNR: Pneumatic rotating actuator
- FDL-SP: Manual spring-actuated damper with fusible link
- DOT: Manual override function for EL and PNL models
  - Other actuators available on request



#### **Accessories**

The following accessories are available for the FDL fire dampers:

Components	Options								
Actuators	Stainless steel								
	• EEX-approved								
Piping and fittings	Stainless steel								
Controls	Solenoid valve (stainless steel, brass,								
	EEX]								
	Electric valve								
	Manual valve								
	Pneumatic valve (manual, linear, rotating								
	Quick exhaust valve								
	• Limit switches, also as EEX								
	FD-CON-2 open-closed control box for								
	EL-type dampers								
	Spring release								
	Pressure regulator								
Junction box	Stainless steel								
	Plastic								
	• EEX-approved								
Construction	• Frame (stainless steel, carbon steel -								
	painted or galvanised]								
	Special low leakage model								
	Bearings (stainless steel, brass, bronze)								
	Counter flanges								

#### Remote Controller

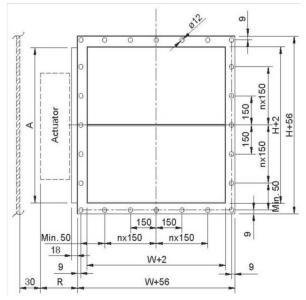


FD-Con-2 Switch Box

#### **Specifications**

The FDL fire dampers meet international standards for both rectangular (width B 100-1300 mm and height H 100-1200 mm, 50 mm division) and circular (Ø100-1250 mm) ducts. Non-standard dimensions and flange drilling are available on request. Modular construction sizes up to 2600x2400 mm are also available.

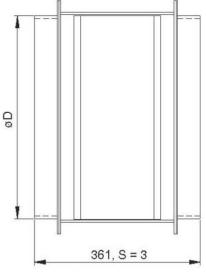
The standard frame material thickness is 3 mm. Frame material thicknesses according to SOLAS are available on request.



FDL General Dimensions



FDL Top Dimensions



FDL Circular Connections Dimensions

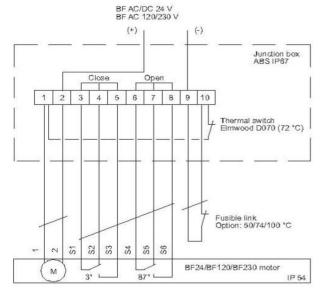
Frame thickness according to SOLAS	S	L
If 100 < W or H < 449	3	210
If 450 < W or H < 649	4	212
If W or H > 650	5	215



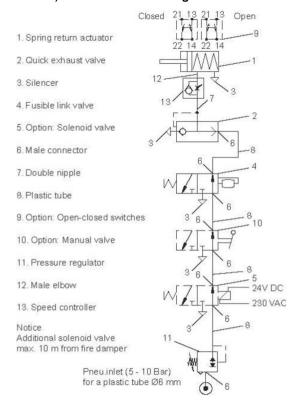
The effects of the actuators on the dimensions are shown below:

Act	uator Type	Dimensions					
	uuuu Type	R	Α				
FDL-EL	24 V, 120 V, 230 V	90	Н				
FDL-PNL	Linear actuator 245/300 N	110	H≤500 = 500 H>500 = H				
FDL-PNR	Pneumatic rotating actuator	170	Н				
FDL-SP	Spring	140	Н				

**FDL-EL Wiring Diagram** 



# Weights FDL-PNR/PNL Pneumatic Diagram



The weights are for the FDL-EL with frame thicknesses of 3 mm and 3-5 mm according to SOLAS, e.g., 28 (36) means 28 kg for 3 mm frames and 36 kg for 3-5 mm frames. Values for non-standard sizes can be extrapolated.

Height, H		Width, B [mm]									D2 ØD	Weight			
[mm]	100	200	300	400	500	600	700	800	900	1000	1100	1200	1300	[mm]	[kg]
100	10 (10)	12 (12)	13 (13)	15 (15)	17 (19)	18 (22)	20 (26)	22 (28)	23 (30)	25 (33)	27 (36)	29 (39)	30 (41)	100	12 (12)
200	12 (12)	14 (14)	15 (15)	17 (17)	19 (22)	21 (24)	23 (29)	25 (32)	27 (35)	28 (37)	30 (40)	32 (43)	34 (45)	125	13 (13)
300	12 (12)	16 (16)	18 (18)	20 (20)	22 (25)	24 (28)	27 (34)	29 (37)	31 (40)	33 (43)	35 (45)	37 (48)	39 (51)	160	14 (14)
400	16 (16)	18 (18)	20 (20)	23 (23)	25 (28)	27 (31)	29 (37)	32 (40)	34 (44)	36 (47)	38 (50)	40 (53)	43 (56)	200	16 (16)
500	18 (19)	21 (22)	23 (25)	26 (28)	28 (32)	31 (35)	33 (42)	36 (45)	38 (48)	40 (52)	43 (55)	45 (58)	48 (62)	250	20 (20)
600	20 (22)	23 (24)	25 (28)	28 (31)	31 (35)	33 (38)	36 (46)	38 (50)	41 (52)	44 (56)	46 (59)	49 (63)	51 (66)	315	24 (24)
700	22 (28)	25 (32)	28 (35)	31 (39)	34 (43)	37 (46)	39 (50)	42 (54)	45 (57)	48 (61)	51 (65)	54 (68)	57 (72)	400	31 (31)
800	24 (31)	27 (34)	30 (38)	33 (42)	36 (46)	39 (50)	42 (54)	45 (57)	48 (61)	51 (65)	54 (69)	57 (73)	60 (77)	500	37 (44)
900	26 (34)	29 (38)	33 (42)	36 (46)	39 (50)	42 (54)	45 (58)	49 (62)	52 (66)	55 (70)	58 (74)	62 (78)	65 (82)	630	46 (57)
1000	28 (36)	31 (40)	35 (44)	38 (49)	41 (53)	45 (57)	48 (62)	52 (65)	55 (70)	58 (74)	62 (78)	65 (82)	68 (86)	800	61 (83)
1100	30 (39)	34 (44)	37 (48)	41 (53)	45 (57)	48 (61)	52 (66)	55 (70)	59 (75)	63 (79)	66 (83)	70 (88)	73 (92)	1000	81 (110)
1200	32 (42)	36 (46)	40 (51)	43 (55)	47 (60)	51 (65)	55 (70)	58 (74)	62 (79)	66 (83)	70 (88)	73 (92)	77 (97)	1250	109 (146)

Weights include the actuators BF24 or BF230. The weights of other models are found by adding or subtracting the following values to the weights of the FDL-EL: FDL-PNL = +1 kg, FDL-PNR = +1 kg, FDL-PNR = -2 kg; FDL-MAN = -3 kg.